

Hannecard France The benefits of reorganisation

By adopting the 5S, Hannecard France reorganised workstations, gained 20% more surface area, increased productivity, improved safety and transformed its business culture...

Heir of a real know-how in rubber garnishing on industrial rollers and also of a managerial tradition which origin goes back to the 19th century, Hannecard France had to transform at the same time its methods and its organization. It called upon Cetim to set up a 5S project at its workshop "Monkal" which works out a specific coating for lacquer application on sheetmetal in a continuous process. *"The choice of the 5S was obvious, explains Mohamed Grioui, director of production. We're working in a dirtying environment and we were much behind as far as cleanliness is concerned, and also about matters like workspace management or the workers' participation to the company's life. As for Cetim, its reputation on this field largely exceeds the borders of*

mechanics, and the training and action program proposed by Dominique Rouckhaut really took into account our specific needs."

20% surface recovered

At the end of an important phase of preparation, the operations of riddance, cleaning and stowage specified in the 5S allowed very quickly to free up 20% of the workshop surface. A success which set a good example.

"The advertising effect of the results completely modified the workers' attitude in the other workshops, says Mohamed Grioui. Everyone turned to 5S even before the step was generalized." An encouraged imitation which, very quickly, modified the workpower behavior and, of course, the aspect of the company and its workplaces.



after



before

A regained pride

These efforts found their achievement when an open day allowed to celebrate fittingly the company's 111 years by welcoming the customers and the employees' families. *"This day could not have been organized without the project 5S, says Dirk Vidts, Hannecard's managing director. On this day, everyone was proud to show the factory, proud about its work and its tools. This day established the change of culture at Hannecard France and created a true dynamism within the teams, which also resulted in more quality, more productivity and more safety."*

OUR CUSTOMER

Corporate name
Hannecard

Sales turnover
50 million euro

Workforce
500 people

Activity
Established in Renaix in Belgium, the Hannecard group carries out rubber coatings on rollers dedicated to the industry, to papermills and printing offices. The French unit in La Flèche occupies a surface of 10.000 m² and employs 140 people

Hannecard France



Cetim's asset

Cetim proposes its competences in management and production organization to the companies. By privileging the individual expression and the groupware, its experts contributes to the emergence of solutions which suit to each case.

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